



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2942**Job Sheet 212799****Part No:** D2942**Job Qty:** 4 pcs**Part Name:** Replacement Window For -025**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 9/4/20**Job Tracking No:****Due Date:** 9/17/20**Created By:** Dana Andrews**Type:** SOLD**Description:****Note:** DWG REV C IPP D 01.06.05 New process EC IPP E Thermoform in house 07.03.07 DL**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	9/17/20	9/17/20	0.00	2.37	Small Fab - 1		DAS 58 9-89 SEP 30 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	4 pcs	9/17/20	9/17/20	0.00	0.00	QC 5 - 10		DAS 31 9-89 SEP 30 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		
120	Packaging 3-1 - Stock - B4B	4 pcs	9/17/20	9/17/20	0.00	0.00	Packaging 3 - 1 - B4B		

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				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	DAS 58 SEP 30 2020
				Packaging 3 - 9 - B4B	9-89
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	DAS 28
				Packaging 3 - 12 - B4B	9-89
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	SEP 30 2020
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	DAS 28
130 QC 21 - SA	4 pcs	9/17/20	0.00 0.00	QC 21 - SA - 21	9-89
				QC 21 - SA - 70	
				QC 21 - SA - 9	
				QC 21 - SA - 77	
				QC 21 - SA - 28	SEP 30 2020

Part Op 100 - (Small Fab) ***Windows need to be protected at all time*** **DEBURR EDGE LIGHTLY*** Assemble as per Dwg
 Descriptions: D2942 VERIFY BY: _____ DATE: _____ Clean and wrap in foam wrap & place in plastic bag.

Inspection complete D2126 length of material needs to be check for any deformations, material build ups or issue that will lead to any rejections

110 - (QC5- Inspect part completeness to step on W/O)

120 - (Identify as per dwg & Stock Location: _____)

130 - (QC21- Final Inspection - Work Order Release)

077565

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2956	Window Frame	4 pcs (1 ea)	100-Small Fab - 1	3303069
D2958	Window	4 pcs (1 ea)	100-Small Fab - 1	5039745
D2126-0675	Locking Seal-67.5"	4 pcs (1 ea)	100-Small Fab - 1	5306604
				5303833

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2126-0675	4	3	0
	D2956	4	0	0
	D2958	4	0	0
Part Specifications				
Specifications could not be found.				

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Container No: S303904



Part: D2942

Job No: 212799

Serial No/Batch: S303904

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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